

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently amended) A bowling pin being characterized by including comprising: a core material made of synthetic resin and having a hollow portion which is made of synthetic resin, the hollow portion having upper and lower opening portions; caps fitted in the opening portions; and a surface skin portion made of hard synthetic resin which is molded on a surface of the core material and covers that one of said caps that is in said upper opening portion, and caps fitted in the opening portions.

2. (Currently amended) A bowling pin according to claim 1, wherein said surface skin portion is provided with a recessed portion is formed in the surface skin portion, and said recessed portion is provided with a display body of synthetic resin, which displays at least one of letters and a pattern or the like and is formed of synthetic resin is formed in the recessed portion.

3. (Original) A bowling pin according to claim 2, wherein the synthetic resin which forms the display body has resiliency.

4. (Currently amended) A bowling pin according to claim 1, wherein the bowling pin includes a base portion, a display body which is provided to the base portion and displays at least one of letters, and a pattern or the like, and a

transparent portion which covers the display body and through which the letters, and the pattern ~~or the like~~ of the display body can be observed, and wherein a display portion which is constituted ~~eff~~by a cover connected to the base portion is embedded in the surface skin portion in a state that a portion of the display portion is exposed.

5. (Original) A bowling pin according to claim 4, wherein the base and the cover are configured to be fitted to each other.

6. (Original) A bowling pin according to claim 4 or 5, wherein a synthetic resin which constitutes the cover has flexibility which is higher than flexibility of a synthetic resin which constitutes the base of the display body.

7. (Currently amended) A bowling pin according to ~~any one~~ ~~of claims~~ claim 4 to 6 or 5, wherein the display body has an exposure portion which is exposed from the surface skin portion and an embedded portion which is arranged around the exposed portion and is embedded in the surface skin portion which is formed lower than the exposed portion by one step.

8. (Currently amended) A bowling pin according to ~~any one~~ ~~of claims~~ claim 4 to 7 or 5, wherein at least one surface of the base on which the display body is arranged is colored.

9. (Currently amended) A method of manufacturing a bowling pin, said method comprising: ~~being characterized in that~~ forming a hollow core material having a hollow portion opening portions is formed by injection molding, the hollow portion having upper and lower opening portions; fitting a

deformation preventing material ~~is fitted into the inside of the hollow portion through the upper opening portion of the core material, hollow portion; setting the core material is set in a mold[[],]; and forming a surface skin portion made of a synthetic resin is formed on the core material and the deformation preventing material by molding.~~

10. (Currently amended) A method of manufacturing a bowling pin, said method comprising: forming a core material having a hollow portion by injection molding, the hollow portion having upper and lower opening portions; fitting a deformation preventing material the inside of the upper opening portion of the hollow portion; setting the core material in a mold; and forming a surface skin portion made of a synthetic resin on the core material and the deformation preventing material by molding, said method according to claim 9, wherein further comprising forming a projected display body is formed on a surface of the core material using a synthetic resin before said step of forming the surface skin portion by molding, and wherein the surface skin portion is formed such that the display body is exposed.

11. (Currently amended) A method of manufacturing a bowling pin, said method comprising: forming a core material having a hollow portion by injection molding, the hollow portion having upper and lower opening portions; fitting a deformation preventing material the inside of the upper opening portion of the hollow portion; setting the core material in a mold; and forming a surface skin portion made of a synthetic resin on the core material and the deformation preventing material by molding according to claim 9, wherein said method further comprising: forming a recessed portion is

~~formed on the surface skin portion; and the forming a display body of synthetic resin is formed in the inside of within the recessed portion using synthetic resin.~~

12. (Currently amended) A The method of manufacturing a bowling pin according to claim 10 or 11, wherein ~~the deformation preventing material is a cap which that plugs the upper opening portion is used as the deformation preventing material.~~